

# **Tenax** DRY REINFORCEMENTS

## **Preliminary Product Data Sheet**

Brand name Tenax™ Product type DRWF

> Dry Reinforcements Woven Fabrics

Product key 720001 X02

Product designation DRWF IM UD 0190

720001 X02

Variant X02: PB1 07-V6 04-

IMS65-UD-Y5\_RP15-

0190



#### **Detail construction**

Layer		Fiber	Areal weight [g/m²]
3	Veil		4
2	Warp (0°)	Tenax™-E IMS65 E23 24K 830tex	190
	Weft (90°)	Combi-fusible bonding yarn	2
1	Binder		7

### **Product features**

Flouder leatures		
Carbon fiber areal weight incl. sizing	190 g/m²	
Total areal weight	203 g/m²	
Fabric width	1270 mm	
Weave	Plain weave	
Paper core dimension	1400 mm x 152.4 mm x 10 mm	
Typical roll length	50 m - 100 m	

## **Process parameter**

- If veil based toughening technology is part of the product:
  It is developed for all resin infusion processes with curing temperature of approx. 180 °C.
- If powder binder is part of the product:
  The preform recommendation is to apply vacuum on preform package and hold for 20 min. at 120 °C.
  - All data are typical values representative of the material. Properties may vary depending on samples preparation and test methods.
  - For each shipment an inspection certificate is generated and supplied.
  - A detailed customer specification is arranged on request.
  - The export or transfer of carbon fiber products can be subject to authorization, depending on end-use and final destination.