

# **Tenax** DRY REINFORCEMENTS

## **Preliminary Product Data Sheet**

Brand name Tenax™ Product type DRNF

**Dry Reinforcement Non-Crimp** 

**Fabric** 

**Product key 710118 X01** 

Product designation DRNF ST BD 0600 710118 X01
Variant X01: STS40-BD1-Y9 P40-0600

Construction +45°/-45°



#### **Detail construction**

Layer		Fiber	Areal weight [g/m²]
Stitch	Pillar		
2	-45°	Tenax™ STS40 F13 24K 1600tex S	300
1	+45°	Tenax™ STS40 F13 24K 1600tex S	300
Stitch	Loop-side		

+ 4 g for stitching yarn

### **Product features**

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Carbon fiber areal weight incl. sizing	600 g/m²	
Total areal weight	604 g/m²	
Fabric width	1270mm or 2540 mm	
Stitching length	4.0 mm	
Paper core dimension	1400/2800 mm x 152.4 mm x 10 mm	
Typical roll length	50 m - 100 m	

## **Process parameter**

- If veil based toughening technology is part of the product:
   It is developed for all resin infusion processes with curing temperature of approx. 180 °C.
- If powder binder is part of the product:
   The preform recommendation is to apply vacuum on preform package and hold for 20 min. at 120 °C.
  - All data shown are typical values representative of the material and cannot be guaranteed. Properties may vary depending on samples preparation and test methods.
  - For each shipment an inspection certificate is generated and supplied.
  - A detailed customer specification is arranged on request.
  - The export or transfer of carbon fiber products can be subject to authorization, depending on end-use and final destination.