

Tenax DRY REINFORCEMENTS

Product Data Sheet

Brand name Tenax™-E

Product type DRNF

Dry Reinforcement Non-Crimp

Fabric

Product key 710132

Product designation DRNF HT BD 0388 710132

Construction -45°/+45°/PB



Detail construction

Layer		Fiber	Areal weight [g/m²]
Stitch	Tricot-pillar-loop		
3	Powder binder		10
2	+45°	Tenax™-E HTS45 E23 12K 800tex	194
1	-45°	Tenax™-E HTS45 E23 12K 800tex	194
Stitch	Loop-side		

+ 4 g for stitching yarn

Product features

Product reatures			
Carbon fiber areal weight incl. sizing	388 g/m²		
Total areal weight	402 g/m²		
Fabric width	1270 or 2540 mm		
Stitching length	4.0 mm		
Paper core dimension	1400/2800 mm x 152.4 mm x 10 mm		
Typical roll length	50 m - 100 m		

Process parameter

- If veil based toughening technology is part of the product:
 It is developed for all resin infusion processes with curing temperature of approx. 180 °C.
- If powder binder is part of the product:
 The preform recommendation is to apply vacuum on preform package and hold for 20 min. at 120 °C.
 - All data shown are typical values representative of the material and cannot be guaranteed. Properties may vary depending on samples preparation and test methods.
 - For each shipment an inspection certificate is generated and supplied.
 - A detailed customer specification is arranged on request.
 - The export or transfer of carbon fiber products can be subject to authorization, depending on end-use and final destination.