

+ 4 g for stitching yarn

Product Data Sheet

Tenax[®] DRY REINFORCEMENTS

Brand name	Tenax™-E
Product type	DRNF
	Dry Reinforcement Non-Crimp Fabric
Product key	710131
Product designation	DRNF HT BD 0388 710131
Construction	+45°/-45°/PB



Detail construction

Layer		Fiber	Areal weight [g/m²]
Stitch	Tricot-pillar-loop		
3	Powder binder		10
2	-45°	Tenax™-E HTS45 E23 12K 800tex	194
1	+45°	Tenax™-E HTS45 E23 12K 800tex	194
Stitch	Loop-side		

Product features

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Carbon fiber areal weight incl. sizing	388 g/m²	
Total areal weight	402 g/m ²	
Fabric width	1270 or 2540 mm	
Stitching length	4.0 mm	
Paper core dimension	1400/2800 mm x 152.4 mm x 10 mm	
Typical roll length	50 m - 100 m	

Process parameter

- If veil based toughening technology is part of the product:
 It is developed for all resin infusion processes with curing temperature of approx. 180 °C.
- If powder binder is part of the product: The preform recommendation is to apply vacuum on preform package and hold for 20 min. at 120 °C.
 - All data shown are typical values representative of the material and cannot be guaranteed. Properties may vary depending on samples preparation and test methods.
 - For each shipment an inspection certificate is generated and supplied.
 - A detailed customer specification is arranged on request.
 - The export or transfer of carbon fiber products can be subject to authorization, depending on end-use and final destination.