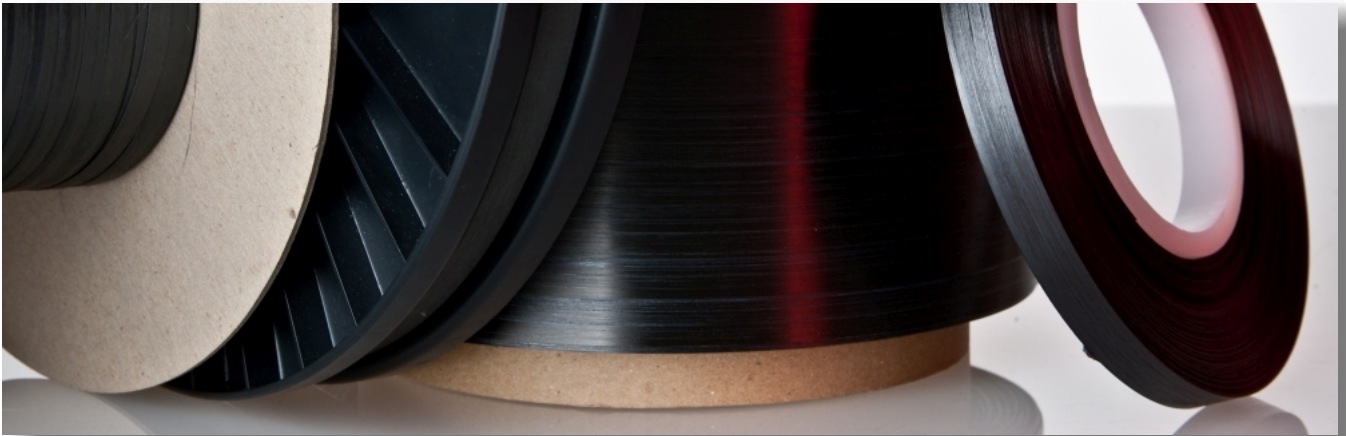


**Tenax®-E TPUD PEEK-HTS45** is a thermoplastic unidirectional prepreg (TPUD) which combines two high-performance materials. The polymer matrix of PEEK (polyetheretherketone) offers excellent resistance to chemicals and solvents, whilst the utilisation of Tenax®-E HTS45, a high tenacity carbon fiber manufactured with a tailored sizing for thermoplastics applications, results in a combination of materials offering an outstanding composite material performance.



#### Product benefits

- high-performance mechanical properties
- continuous use at elevated temperature
- low flammability, smoke and toxicity
- resistant to chemicals and solvents
- room temperature storage and shipping
- compliant to Health, Safety and Environment requirement
- biocompatible (comply with ISO 10993-5)
- recyclable

#### Process benefits

- out of autoclave consolidation (press forming, vacuum bagging, tape winding)
- short cycle time
- thermoformable
- automated process (AFP, ATL) thermoplastic joining technologies

**Brand name** Tenax®  
**Production site** E (Europe)  
**Product name** TPUD PEEK-HTS45  
**Product designation** Tenax®-E TPUD PEEK-2-34-HTS45 P12 12K-UD-145

**Fiber** Tenax®-E HTS45 P12 12K 800tex Density: 1.80 g/cm<sup>3</sup>  
**Matrix** PEEK (Polyetheretherketon) Density: 1.30 g/cm<sup>3</sup>

**Semi-finished product**

Prepreg areal weight	220 g/m <sup>2</sup>
Fiber areal weight	145 g/m <sup>2</sup>
Matrix content	34 wt%
Nominal thickness	0.14 mm .0055"
Width	6.35 mm to 304.8 mm 1/4" to 12"

**Thermoforming recommendations**

Consolidation temp.	390 ± 10 °C 734 ± 50 °F
Consolidation pressure	20 ± 10 bar 290 ± 145 psi
Consolidation time	20 ± 10 min

**Properties (test direction)**

Properties (test direction)		Test temperature / Conditioning	Typical value	
Glass transition temperature	onset	23 °C / 50 % r.h.	138 °C	282 °F
Tensile strength (0°) EN 2661 B	modulus	23 °C / 50 % r.h.	138 GPa	20 Msi
	strength	23 °C / 50 % r.h.	2300 MPa	333 ksi
Compression (0°) EN 2850 B1/B2	modulus	23 °C / 50 % r.h.	120 GPa	17,5 Msi
	strength	23 °C / 50 % r.h.	1280 MPa	185 ksi
Flexure (0°) EN 2562 A	modulus	23 °C / 50 % r.h.	120 GPa	17,5 Msi
	strength	23 °C / 50 % r.h.	1840 MPa	267 ksi
Flexure (90°) EN 2562 A	modulus	23 °C / 50 % r.h.	9,2 GPa	1,3 Msi
	strength	23 °C / 50 % r.h.	162 MPa	12,5 ksi

- All data are typical values representative of the material. Properties may vary depending on samples preparation and test methods.
- For each shipment an inspection certificate 3.1 according to DIN EN 10204 is generated and supplied.
- A detailed customer specification is arranged on request.
- The export or transfer of carbon fiber products can be subject to authorization, depending on end-use and final destination